

Restricted Materials List for John Deere Suppliers

Applicability

This list is referenced in John Deere Engineering Standard JDM H30. This document describes the restricted substances in subassemblies, parts, materials, components, batteries, merchandise, and packaging (referred to as “products” in the remainder of this document). The table below lists the threshold weight percent, any exemptions that may apply to the restriction, and examples of how the substance may be used. The examples given are not all inclusive. This list applies to all products, both direct and indirect, that are designed, manufactured, or purchased worldwide either by John Deere or a supplier to John Deere. This includes, but is not limited to, Officially Licensed Merchandise.

In addition to the chemical restrictions set forth in Table 1 below, suppliers shall comply with the chemical restrictions and mandated thresholds set forth in any applicable John Deere Standard, part drawing, or part specification for products supplied to John Deere. If a conflict exists between this Restricted Materials List and a John Deere Standard, part drawing or part specification the most restrictive limit shall apply. On a case-by-case basis Deere retains the sole discretion to grant exceptions to application of the most restrictive limit.

It is the responsibility of the manufacturer, importer and/or distributor to verify that the substances set forth herein are not in any products supplied to John Deere at or above mandated thresholds.

TABLE 1

Substance/Item	Threshold Weight % (ppm)	Exemptions	Examples/Use
Asbestos (all types)	Not Present (0)		Brake pads, gaskets, clutch plates, “friction parts”
Cadmium and its Compounds	0.01% (100)	Cadmium used in electrical contacts necessary to ensure reliability; batteries	metal-plating, pigments, plastics
Lead in Paint and Primer	0.06% (600)		Lacquer, primer, paint
Polychlorinated Biphenyls (PCBs)	Not Present (0)		Capacitors, transformers, lighting ballasts
Chlorinated Hydrocarbons (See Attachment 1)	0.06% (600)		Solvents, adhesives
Arsenic and its Compounds	0.06% (600)		Pesticides, wood preservatives, metal alloys (solders, bearings)

Substance/Item	Threshold Weight % (ppm)	Exemptions	Examples/Use
Hexavalent Chromium (Cr ⁺⁶)	0.1% (1000) (Effective date: 2017-01-01)*	unless otherwise stated by part drawing	electroplating of metals; pigments (dyes, paints, inks)
Cyanide and its Compounds	Not Present (0)		Electroplating, metal treatment, insecticides
Ozone Depleting Substances (See Attachment 2)	Not Present (0)		Refrigeration, air conditioning, heat pump systems, solvents, fumigation, biocides
Radioactive Substances	Not Present (above background level)	1. Radioactive substance REQUIRED for part functionality (e.g. luminescent dials) 2. Fire Brick 3. Concrete Blocks 4. Zircon Sand	Uncontrolled material contaminated with natural or man-made radionuclides from industrial processes. Scrap metal, semi-finished metal, metal products
Decabromodiphenyl ether (decaBDE)	0.1% (1000) (shall not be intentionally added)	See 40 CFR 751.405(a)(2) for allowed phased-in exemptions	Flame retardants in plastics, electronics
Phenol, isopropylated phosphate (3:1) (PIP (3:1))	0.1% (1000) (shall not be intentionally added)	See 40 CFR 751.407(a)(2) for allowed phased-in exemptions	Plasticizer in cables, circuit boards.
2,4,6-Tris(tert-butyl)phenol (2,4,6-TTBP)	0.3% (3000)		Lubricant additives, fuel antioxidants
Hexachlorobutadiene (HCBD)	Not Present (0)		Solvent byproduct
Pentachlorothiophenol (PCTP)	1% (10000)		Rubber chemical manufacturing

* John Deere shall not receive parts containing more than the indicated threshold weight percent of Cr⁺⁶ after 2017-01-01.

Revision Log

Version Number	Revision Date	Changes
0	02/13/09	New Document (formerly known as "John Deere Banned Chemical List")
1	04/17/2012	Document re-formatted; Added statement regarding "complying with applicable country and/or state laws"
2	02/27//2013	Added "Radioactive Substances"
3	04/03/2013	Changed Hex chrome exemption from "plated parts" to "Parts with JDS 117 specification for coating (exemption expires: November 1, 2014)"
4	08/13/2013	Added additional "examples/use" for substances not previously defined. Separated out lead restriction into two separate entries (lead in paint and lead in plating used in electronic products). Added "Cadmium and its compounds" due to RoHS and EU REACH restrictions.
5	10/18/2013	Removed "Lead in Plating used in electronic products" (covered by general "RoHS" statement) and added a link to the EU REACH SVHC List.
6	2/21/2014	Added statement, "This includes all products marketed through Portfolio Extensions"
7	10/30/2014	Changed entry for hex chrome (deadline for all JD products to be hex chrome free changed from Nov 2014 to January 2017). Added statement in applicability section re: compliance with John Deere Standards.
8	8/19/2016	Removed section addressing global laws; changed the cadmium threshold to align with EU RoHS limit
9	2/10/2026	Added US EPA TSCA 5 PBTs from 40 CFR 751 Subpart E

Attachment 1: Listing of Chlorinated Hydrocarbons restricted from finished products
(page 1 of 1)

Substance/Item	Chemical Abstract Service (CAS) Number	Threshold Weight % (ppm)	Exemptions
1,1 Dichloroethylene	75-35-4	0.06% (600)	
Pentachloroethane	76-01-7	0.06% (600)	
Methylene chloride	75-09-2	0.06% (600)	
Tetrachloromethane (Carbon Tetrachloride)	56-23-5	0.06% (600)	
1,1,1,2 Tetrachloroethane	630-20-6	0.06% (600)	
1,1,2,2 Tetrachloroethane	79-34-5	0.06% (600)	
Tetrachloroethylene	127-18-4	0.06% (600)	
Trichloromethane (Chloroform)	67-66-3	0.06% (600)	
1,1,2 Trichloroethane	79-00-5	0.06% (600)	
Trichloroethylene	79-01-6	0.06% (600)	
1,1,1-Trichloroethane (TCA)	71-55-6	0.06% (600)	
Bis (chloromethyl) ether	542-88-1	0.06% (600)	
Pentachlorophenol	87-86-5	0.06% (600)	
Polychlorinated Phenols and their salts	Chemical class; no CAS number assigned	0.06% (600)	

Attachment 2: Ozone Depleting Substances (ODSs) banned from finished products (page 1 of 4)

Hydrochlorofluorocarbons and Isomers (based on the Montreal Protocol)	Chemical Abstract Service (CAS) Number
Trichlorofluoromethane	75-69-4
Dichlorodifluoromethane (CFC12)	75-71-8
Chlorotrifluoromethane (CFC 13)	75-72-9
Pentachlorofluoroethane (CFC 111)	354-56-3
Tetrachlorodifluoroethane (CFC 112)	76-12-0
Trichlorotrifluoroethane (CFC 113) 1,1,2 Trichloro-1,2,2 trifluoroethane	354-58-5; 76-13-1
Dichlorotetrafluoroethane (CFC 114)	76-14-2
Monochloropentafluoroethane (CFC 115)	76-15-3
Heptachlorofluoropropane (CFC 211)	422-78-6; 135401-87-5
Hexachlorodifluoropropane (CFC 212)	3182-26-1
Pentachlorotrifluoropropane (CFC 213)	2354-06-5; 134237-31-3
Tetrachlorotetrafluoropropane (CFC 214)	29255-31-0
1,1,1,3-Tetrachlorotetrafluoropropane	2268-46-4
Trichloropentafluoropropane (CFC 215)	1599-41-3
1,1,1-Trichloropentafluoropropane	4259-43-2
1,2,3-Trichloropentafluoropropane	76-17-5
Dichlorohexafluoropropane (CFC 216)	661-97-2
Monochloroheptafluoropropane (CFC 217)	422-86-6
Bromochlorodifluoromethane (Halon 1211)	353-59-3
Bromotrifluoromethane (Halon 1301)	75-63-8
Dibromotetrafluoroethane (Halon 2402)	124-73-2
Carbon Tetrachloride (Tetrachloromethane)	56-23-5
1,1,1, - Trichloroethane (methyl chloroform) and its isomers except 1,1,2-trichloroethane	71-55-6
Bromomethane (Methyl Bromide)	74-83-9
Bromodifluoromethane and isomers (HBFCs)	1511-62-2

These materials may contain isomers that are not listed here. Isomers with CAS numbers have been included when available.

Attachment 2: Ozone Depleting Substances (ODSs) banned from finished products (page 2 of 4)

Hydrochlorofluorocarbons and Isomers (based on the Montreal Protocol)	Chemical Abstract Service (CAS) Number
Dichlorofluoromethane (HCFC 21)	75-43-4
Chlorodifluoromethane (HCFC 22)	75-45-6
Chlorofluoromethane (HCFC 31)	593-70-4
Tetrachlorofluoroethane (HCFC 121) 1,1,1,2-tetrachloro-2-fluoroethane (HCFC 121a) 1,1,2,2-tetracloro-1-fluoroethane	134237-32-4 354-11-0 354-14-3
Trichlorodifluoroethane (HCFC 122) 1,2,2-trichloro-1,1-difluoroethane	41834-16-6 354-21-2
Dichlorotrifluoroethane(HCFC 123) Dichloro-1,1,2-trifluoroethane 2,2-dichloro-1,1,1-trifluoroethane 1,2-dichloro-1,1,2-trifluoroethane (HCFC-123a) 1,1-dichloro-1,2,2-trifluoroethane (HCFC-123b) 2,2-dichloro-1,1,2-trifluoroethane (HCFC-123b)	34077-87-7 90454-18-5 306-83-2 354-23-4 812-04-4 812-04-4
Chlorotetrafluoroethane (HCFC 124) 2-chloro-1,1,1,2-tetrafluoroethane 1-chloro-1,1,2,2-tetrafluoroethane (HCFC 124a)	63938-10-3 2837-89-0 354-25-6
Trichlorofluoroethane (HCFC 131) 1-Fluoro-1,2,2-trichloroethane 1,1,1-trichloro-2-fluoroethane (HCFC131b)	27154-33-2;(134237-34-6) 359-28-4 811-95-0
Dichlorodifluoroethane (HCFC 132) 1,2-dichloro-1,1-difluoroethane (HCFC 132b) 1,1-dichloro-1,2-difluoroethane (HCFC 132c) 1,1-dichloro-2,2-difluoroethane 1,2-dichloro-1,2-difluoroethane	25915-78-0 1649-08-7 1842-05-3 471-43-2 431-06-1
Chlorotrifluoroethane (HCFC 133) 1-chloro-1,2,2-trifluoroethane 2-chloro-1,1,1-trifluoroethane (HCFC 133a)	1330-45-6 1330-45-6 75-88-7
Dichlorofluoroethane(HCFC 141) 1,1-dichloro-1-fluoroethane (HCFC-141b) 1,2-dichloro-1-fluoroethane	1717-00-6; (25167-88-8) 1717-00-6 430-57-9

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Attachment 2: Ozone Depleting Substances (ODSs) banned from finished products (page 3 of 4)

Hydrochlorofluorocarbons and Isomers (based on the Montreal Protocol)	Chemical Abstract Service (CAS) Number
Chlorodifluoroethane (HCFC 142)	25497-29-4
1-chloro-1,1-difluoroethane (HCFC142b)	75-68-3
1-chloro-1,2-difluoroethane (HCFC142a)	25497-29-4
Chlorofluoroethane (HCFC151)	110587-14-9
Hexachlorofluoropropane (HCFC 221)	134237-35-7
Pentachlorodifluoropropane (HCFC 222)	134237-36-8
Tetrachlorotrifluoropropane (HCFC 223)	134237-37-9
Trichlorotetrafluoropropane (HCFC 224)	134237-38-0
Dichloropentafluoropropane, (Ethyne, fluoro-) (HCFC 225)	127564-92-5; (2713-09-9)
2,2-Dichloro-1,1,1,3,3-pentafluoropropane(HCFC 225aa)	128903-21-9
2,3-Dichloro-1,1,1,2,3-pentafluoropropane (HCFC 225ba)	422-48-0
1,2-Dichloro-1,1,2,3,3-pentafluoropropane (HCFC 225bb)	422-44-6
3,3-Dichloro-1,1,1,2,2-pentafluoropropane (HCFC 225ca)	422-56-0
1,3-Dichloro-1,1,2,2,3-pentafluoropropane (HCFC 225cb)	507-55-1
1,1-Dichloro-1,2,2,3,3-pentafluoropropane(HCFC 225cc)	13474-88-9
1,2-Dichloro-1,1,3,3,3-pentafluoropropane (HCFC 225da)	431-86-7
1,3-Dichloro-1,1,2,3,3-pentafluoropropane (HCFC 225ea)	136013-79-1
1,1-Dichloro-1,2,3,3,3-pentafluoropropane(HCFC 225eb)	111512-56-2
Chlorohexafluoropropane (HCFC 226)	134308-72-8
Pentachlorofluoropropane (HCFC 231)	134190-48-0
Tetrachlorodifluoropropane (HCFC 232)	134237-39-1
Trichlorotrifluoropropane (HCFC 233)	134237-40-4
1,1,1-Trichloro-3,3,3-trifluoropropane	7125-83-9
Dichlorotetrafluoropropane (HCFC 234)	127564-83-4
Chloropentafluoropropane (HCFC 235)	134237-41-5
1-Chloro-1,1,3,3,3-pentafluoropropane	460-92-4
Tetrachlorofluoropropane (HCFC 241)	134190-49-1

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Attachment 2: Ozone Depleting Substances (ODSs) banned from finished products (page 4 of 4)

Hydrochlorofluorocarbons and Isomers (based on the Montreal Protocol)	Chemical Abstract Service (CAS) Number
Trichlorodifluoropropane (HCFC 242)	134237-42-6
Dichlorotrifluoropropane (HCFC 243)	134237-43-7
1,1-dichloro-1,2,2-trifluoropropane	7125-99-7
2,3-dichloro-1,1,1-trifluoropropane	338-75-0
3,3-Dichloro-1,1,1-trifluoropropane	460-69-5
Chlorotetrafluoropropane (HCFC 244)	134190-50-4
3-chloro-1,1,2,2-tetrafluoropropane	679-85-6
Trichlorofluoropropane (HCFC 251)	134190-51-5
1,1,3-trichloro-1-fluoropropane	818-99-5
Dichlorodifluoropropane (HCFC 252)	134190-52-6
Chlorotrifluoropropane (HCFC 253)	134237-44-8
3-chloro-1,1,1-trifluoropropane (HCFC 253fb)	460-35-5
Dichlorofluoropropane (HCFC 261)	134237-45-9
1,1-dichloro-1-fluoropropane	7799-56-6
Chlorodifluoropropane (HCFC 262)	134190-53-7
2-chloro-1,3-difluoropropane	102738-79-4
Chlorofluoropropane (HCFC 271)	134190-54-8
2-chloro-2-fluoropropane	420-44-0

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